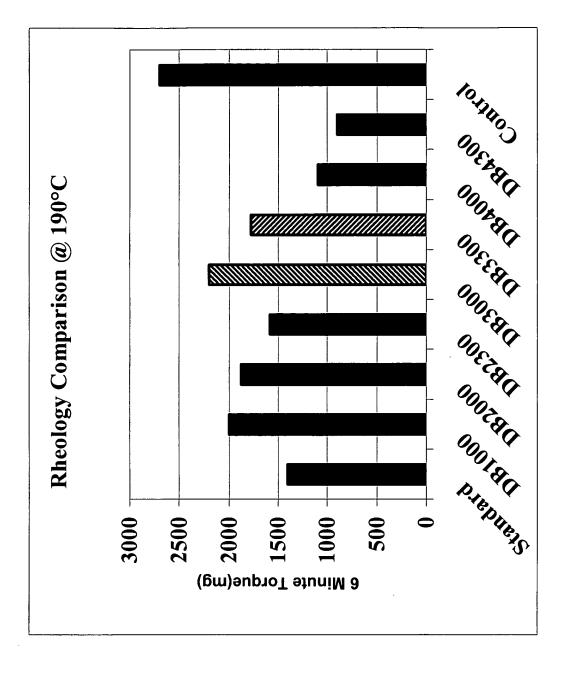
FIG. 1



Flexural Modulus

Flexural Modulus

150

150

150

17% Secant Modulus

150

17% Secant Modulus

150

17% Secant Modulus

18% Secant Modulus

19% Secant Modulus

101,110 OF BOOK OF ONE ONE ON ON ON PARTIES **Tensile Properties** FIG. 3 1800 1600 1400 1200 1000 800 600 400 Stress @ max (psi)

FIG. 4

BRABENDER

4.0

Data-Processing PLASTI-CORDER PL2000/PL2100 and Mixer Measuring Head Heat & Shear Stability

| ment a putting occurrator | | | |
|--|--|--|--|
| Test Condition order Conder Con | DOE : DCC : WMP : 24. Oct '03 15:11:19 : 2000-6 : 3-Piece 3 Zone Blec : Manual : EXP5 : DB4000 | Mixer Temp. Speed Meas. Range Zero Suppr. Damping Test Time Sample Weight: Code Number Start Temp. | 205 °C 600 rpm 5000 mg 0 t 20.0 min 50.00 g WMF4-333-6 190 °C |

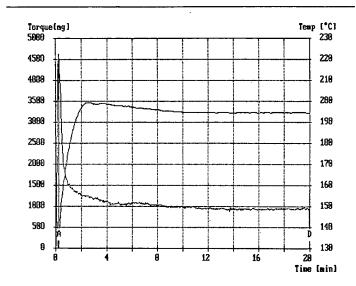


FIG. 5

